JC07 Rec'd PCT/PTO 1 9 DEC 2001

FORM PTO 1390 (REV 11-2000)		of COMMERCE THE PARTY OF THE PA	ATTORNEY'S DOCKET NUMBER DNAG 229 – PFF/JRC
TRANSM		O THE UNITED STATES	
DESIG	NATED/ELECTEI	O OFFICE (DO/EO/US)	US APPLICATION NO. (If Linova, sec. 37 CFR 1.5)
	ERNING A FILING L APPLICATION NO.	G UNDER 35 U.S.C. 371 INTERNATIONAL FILING DATES	PRIORITY DATE CLAIMED
PCT/E	P00/05657	20 June 2000	6 July 1999
TITLE OF INVE	TION RELEASE EL	EMENT FOR INITIATING PYROTE	CHNICS
APPLICANT(S)	FOR DO/EO/US Wilh	elm BORNHEM, et al.	
Applicant herewith	submits to the United States	s Designated/Elected Office (DO/EO/US) the	following items and other information:
1. x This is a	FIRST submission of it	tems concerning a filing under 35 U.S.C.	371.
		UENT submission of items concerning a	
3. X This is a include	in express request to beg items (5), (6), (9) and (2	in national examination procedures (35 tal.) indicated below.	J.S.C. 371 (f)). The submission must
4. The US	has been elected by the	expiration of 19 months from the priority	date (PCT Article 31).
5. X A copy	of the International Appl	lication as filed (35 U.S.C. 371 (c)(2))	
a. X is at	tached hereto (required o	only if not communicated by the Internati	ional Bureau).
b. X has	been communicated by t	he International Bureau.	
c. is no	ot required, as the application	ation was filed in the United States Recei	iving Office (RO/US).
6. An Eng	ish language translation	of the International Application as filed	(35 U.S.C. 371 (c)(2)).
a. is at	tached hereto.		
b. has	been previously submitte	ed under 35 U.S.C. 154(d)(4).	
7. Amenda	ments to the claims of the	e International Application under PCT A	rticle 19 (35 U.S.C. 371 (c)(3))
i 🖵		l only if not communicated by the Interna	
b. hav	e been communicated by	the International Bureau.	
c. hav	e not been made; howev	er, the time limit for making such amend	ments has NOT expired.
d. hav	e not been made and wil	l not be made.	
8. An Eng	lish language translation	of the amendments to the claims under I	PCT Article 19 (35 U.S.C. 371 (c)(3)).
		ventor(s) (35 U.S.C. 371 (c)(4)).	
Article	36 (35 U.S.C. 371 (c)(5)	•	minary Examination Report under PCT
		i(s) or information included:	
1 1		ement under 37 CFR 1.97 and 1.98.	
12. An assi	gnment document for re-	cording. A separate cover sheet in compl	iance with 37 CFR 3.28 and 3.31 is included.
13. A FIRS	T preliminary amendme	nt.	
14. A SEC	OND or SUBSEQUENT	preliminary amendment.	
15. A subst	itute specification.		
	ge of power of attorney		
			CT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825.
1 1		international application under 35 U.S.C	
19. A seco	nd copy of the English la	anguage translation of the international ap	oplication under 35 U.S.C. 154(d)(4).
20. Other i	tems or information: Po	CT/IPEA/416; PCT/ISA/210; PCT/IPEA	/409
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17. x The following	CALCULATIONS	PTO USE ONLY			
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b. Please charge my Deposit Account No. 50-0624 in the amount of \$ to cover the above fees. A duplicate copy of this sheet is enclosed.					
c. X The Commissioner is hereby authorized to charge any additional fees which may be required or credit					
Any overpaym	ent to my Deposit Acco	ount No. 50-062	. A duplic	ate copy of this sheet is	enclosed.
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Rec'd PCT/PTO 12 APR 2002 DNAG-229 (10/12433)

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants

ن بريسڪ

BORNHEIM, et al.

Serial No.

10/018,921

Filing Date

December 19, 2001

For

RELEASE ELEMENT

FOR

INITIATING

PYROTECHNICS

April 4, 2002

Hon. Commissioner of Patents and Trademarks Washington, D.C. 20231 Box Missing Parts I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to Commissioner of Patents and Trademarks, Washington, D.C. 20231 on April 4, 2002

Eileen Sheffield

Date

PRELIMINARY AMENDMENT

SIR:

In advance of prosecution, please amend the above-identified patent application as follows:

IN THE CLAIMS:

Cancel claims 1-7 without prejudice and add the following new claims:

8. An electronic releasing device for pyrotechnic igniters having a primary and a secondary charge, wherein the primary charge is ignited by means of a circuit that comprises electronic components and whose essential electronic components are accommodated as an integrated circuit in an IC housing, with the housing being disposed on a printed circuit board, wherein the terminals of the IC housing are provided as connecting points for test instruments for checking the serviceability of the integrated circuit and the igniter function and also serve for connection to external electronic devices for programming the releasing device.

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- 9. The electronic releasing device of claim 8, wherein the chassis grounds of the integrated circuit are brought out at more than one connection point.
- 10. The electronic releasing device of claim 8, wherein the ignition time steps and the fuse addresses are stored in a memory in the integrated circuit.
- 11. The electronic releasing device of claim 8, wherein the fuse addresses are dispose din a programming field on the printed circuit board in the form of a predetermined pattern of connections of the conductor tracks to the terminals of the integrated circuit.
- 12. The electronic releasing device of claim 11, wherein the fuse addresses are indicated in each case by means of a marking on the printed circuit board.
- 13. The electronic releasing device of claim 8, wherein the meander-shaped conductor track course on the printed circuit board represents a filter for combating high frequencies and, consequently, a protection for the electronic components.
- 14. The electronic releasing device of claim 8, wherein at least one protective and fuse resistor is soldered on by means of the reflow method.

REMARKS

Entry of this amendment is respectfully solicited. If any fee is due to maintain pendency of this application, authorization is granted to charge such fees to Deposit Account No. 50-0624.

Respectfully submitted,

FULBRIGHT & JAWORSKI L.L.P.

James R. Crawford

/Reg No. 39,155

666 Fifth Avenue New York, N.Y. 10103 (212) 318-3000 Enclosure

Releasing device for initiating pyrotechnic elements

The invention relates to a releasing device for pyrotechnic elements, such as firing elements, gas generators, belt tighteners, electronic detonators, etc., in accordance with the preamble of the first claim.

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With electronic pyrotechnic systems, in particular with those that are used in the automotive field and as electronic detonators, all the functions, such as overvoltage protection, limiter structures, filtering properties, address allocations, arming codes and setting of the delay times are achieved with the aid of a circuit comprising electronic components. The centrepiece is an integrated circuit in a chip. Due to the small structure, for example of a detonator, the chip is mounted in a space-saving manner on a printed circuit board (PCB) using the so-called CoB (chip on board) technology. The functional reliability of the circuit and its security with respect to faults are the most important quality criteria.

This CoB technology has, however, disadvantages that may result in reliability problems. Because of the relatively sensitive bonding points, damage may occur in the production process as a result of the mechanical stress loads encountered during soldering, welding, punching, joining or shrinking. In the extreme case, these may result in contact open-circuits or unstable contacts.

For this reason, it is already known to accommodate the integrated circuits (crystals) in an IC housing (for

- An object of the present invention is to make releasing units for pyrotechnic systems still more defect-safe and failure-safe by configuring the electronic circuit and providing test possibilities.
- The object is achieved with the aid of the characterizing features of the first claim. Advantageous embodiments of the invention are claimed in the subclaims.
- 15 With conventional CoB technology, the integrated circuit is designed only for previously specified functions. After the chip has been mounted on the printed circuit board, its terminals are inaccessible as a result of coating with a covering composition. As a result, its functions can no longer be tested. Individual inputs into the integrated circuit are no longer possible. The encapsulation of an integrated circuit in a housing has

the advantage that each of its terminals, in particular

- the test points, are brought out and are thereby
 accessible. At these terminals, contact points may be
 provided for testing instruments that enable speeding up
 of checking of the serviceability of the integrated
 circuit. The new technology makes it possible to provide
 a chip that, after its installation, can be loaded via
 the contact points with the appropriate functions
- provided for use, in particular the fuse address allocations, the arming code and the setting of the delay times. As a result, individual programming of any igniter is possible with respect to its application

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In addition, a chip encapsulated in an IC housing offers the possibility for the performance data of the integrated circuit to be capable of being tested at the manufacturer's premises and before installation in the releasing unit, even under climatic conditions. In particular, with guarantee demands imposed on the manufacturer of the IC, the verification duty with faults that occur under cold conditions are very problematical since the crystal surfaces become iced up and an error determination is prevented. In temperature chambers, the serviceability of the integrated circuit can be tested both at low and at high temperatures, and with predetermined atmospheric simulations, such as humidity and dryness. Because of the accessible terminals, that is possible for every integrated circuit prior to installation. As a result, the failure rate that had to be accepted with the installation of previously untested integrated circuits using CoB technology is drastically reduced.

In a further embodiment of the invention, the chassis grounds of the integrated circuit are brought out at more than one connection point. This ensures that a large-area and defined chassis potential is always applied even with defective chassis bonds. Floating chassis potential causes faults. The multiple contacting of the chassis therefore advantageously achieves high immunity, in particular towards high-frequency electromagnetic radiation.

Depending on the nature of the integrated circuit, the fuse addresses and/or functional priorities can be stored in a memory (for example, EEPROM) in the integrated circuit. That is advantageous if the

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releasing unit is programmed only shortly before it is used.

If the releasing unit is to be provided only for a certain use for which a fixed programming is provided, for example for a certain fuse address, it may be advantageous if a preset releasing unit is provided separately for every fuse address. In this case, the respective fuse address may be disposed in the form of an already predetermined conductor track pattern on the printed circuit board. This avoids the conventional, expensive cutting of certain conductor tracks (coding) on a so-called programming field on a printed circuit board manufactured in common for all the ignition time steps. The mechanical or thermal cutting of certain conductor tracks, hitherto necessary, to produce certain fuse addresses can result in malfunctions as a result of insufficient cutting or as a result of short-circuits.

The corresponding fuse address can already be indicated, in one embodiment of the invention, by a marking disposed on the printed circuit board, for example by a number denoting the fuse address. As a result, the assembly of the releasing device is simplified and interchange of various fuse addresses can be avoided.

Furthermore, it is advantageous if the conductor tracks on the printed circuit board have a meander-shaped course. This makes it possible to filter out high-frequency radiations and thereby to avoid their effect on the integrated circuit.

The invention is explained in greater detail by reference to exemplifying embodiments.

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In the figures:

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Figure 1 shows a portion of a releasing unit with the electronic part, the so-called hybrid, and

Figure 2 shows a portion of a releasing unit according to Figure 1 with a programming field on the printed circuit board for mechanically specifying a delay time of a fuse address.

Figure 1 shows, on an enlarged scale, the part of a releasing unit 1 in which the hybrid 2, the electronic part, is embedded. The electronic components are disposed on a printed circuit board 3. On the latter can be seen printed conductor tracks 4 that connect the electronic components together and to the two connecting wires of the input 5 and to the two connecting wires 6 of a primer cap not shown here. The printed circuit board 3 may be composed of a particularly bendingresistant material or, alternatively, as in the present case, be embedded in a cured, nonmetallic material 7. The material may be, for example, a plastics material or a casting resin. It surrounds the connecting wires 5 and 6 and the hybrid 2. After the hybrid 2 has been pushed in, the material, while fluid, is poured into the sleeve 8 of the releasing device 1 and cured.

In addition to the energy-storage capacitor soldered onto the underside of the printed circuit board 3 and therefore not visible here, the printed circuit board 3 contains a protective and fuse resistor 9 and also an integrated circuit 10. The protective and fuse resistor 9 is soldered on by means of the reflow method, which makes possible particularly clean solder joints. The integrated circuit 10 is enclosed in an IC housing 11

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15 The terminals 12 brought out of the IC housing 11 make it possible to test the integrated circuit 10 prior to its embedding in the sleeve 8 at its connection points 15. The chassis grounds 16 are brought out of the housing 11 with more than one terminal and are connected together by a conductor track 17.

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In addition to testing the integrated circuit 10, the latter can also be provided prior to installation via the connection points 15 with all the important items of information that essentially comprise the fuse address allocation, the arming code and the setting of the delay time, the ignition time step.

The releasing unit 100 in Figure 2 differs from the releasing unit 1 in Figure 1 in that the delay time is not set individually in it, but in that the integrated circuit 10 is set to a fixed delay time and, consequently, to a fixed fuse address.

In accordance with this exemplary embodiment of the invention, a programming field 20 composed of conductor tracks 21 is formed on the otherwise similarly equipped printed circuit board 3. A predetermined pattern for the connection of the conductor tracks 21 to the chassis grounds 16 specifies the setting of a certain delay time and is characteristic of a certain fuse address. Of the conductor tracks 21a to 21f, the conductor tracks 21a, 21c and 21e are connected to the terminals 12, while the conductor tracks 21b, 21d and 21f are open-circuited. This produces a predetermined bit pattern that determines the delay time. No intervention in the interior of the integrated circuit 10 takes place. This is the same for all the fuse addresses. The opencircuiting of the conductor tracks 21a to 21f may be provided as a printed pattern even during the production of the printed circuit boards 3. The pattern of a programming field that is assigned to a certain fuse address can be marked on the printed circuit board 3 by a marking 22 and, in the present exemplifying embodiment, this is the number "6" for the sixth fuse address. Another pattern of connection of the conductor tracks 21a to 21f to the terminals 12 is assigned in each case to another fuse address.

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Patent Claims

- Electronic releasing device for pyrotechnic 1. igniters having a primary and a secondary charge, wherein the primary charge is ignited by means of a 5 circuit that comprises electronic components and whose essential electronic components are accommodated as an integrated circuit in an IC housing, with the housing being disposed on a printed circuit board, characterized in that the 10 terminals (12) of the IC housing (11) are provided as connecting points (15) for test instruments for checking the serviceability of the integrated circuit (10) and the igniter function and also serve for connection to external electronic devices 15 for programming the releasing device.
- Electronic releasing device according to Claim 1, characterized in that the chassis grounds (16) of the integrated circuit (10) are brought out at more than one connecting point (15).
- Electronic releasing device according to Claim 1 or
 characterized in that the ignition time steps
 and the fuse addresses are stored in a memory (for example, EEPROM) in the integrated circuit (10).
- 4. Electronic releasing device according to Claim 1 or 2, characterized in that the fuse addresses are disposed in a programming field (20) on the printed circuit board (3) in the form of a predetermined pattern (code) of connections of the conductor tracks (21a to 21f) to the terminals (12) of the integrated circuit (10).

- 5. Electronic releasing device according to Claim 4, characterized in that the fuse addresses are indicated in each case by means of a marking (22) on the printed circuit board (3).
- 6. Electronic releasing device according to one of Claims 1 to 5, characterized in that the meandershaped conductor track course (14a, 14b) on the printed circuit board (3) represents a filter for combating high frequencies and, consequently, a protection for the electronic components (9, 10).

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7. Electronic releasing device according to one of Claims 1 to 6, characterized in that at least one protective and fuse resistor (9) is soldered on by means of the reflow method.

DECLARATION/POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

RELEASE ELEMENT FOR INITIATING PYROTECHNICS

the specification of which:

- () is attached hereto.
- (X) was filed on December 19, 2001 as U.S. Serial No. 10/018,921

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

199 30 904.3	Germany	06/07/1999	Yes (X) No ()
(Number)	(Country)	(Day/Month/Year Filed)	Priority Claimed
			Yes () No ()
(Number)	(Country)	(Day/Month/Year Filed)	Priority Claimed

U.S. Priority Applications

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of the application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

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	. 00 (5) Jürger	-ZIMMERMAN	T. Commencer	n Allu	edellen	12.2.2002	_
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